

CERTIFICATE

The Certification Body for
Construction Products of TÜV Thüringen e.V.

certifies the company



Avermann

Avermann Laser- und Kant- Zentrum GmbH

Industriestr. 6
DE - 99334 Amt Wachsenburg

has established and applies a quality system
according to

DIN EN ISO 3834-3

Standard quality requirements

in the specified scope to the annex of certificate

report no.: **3218/61841/24**

certificate no.: **0090 152 1038**

certificate expires: **06.05.2027**



Valid only with hologram

Erfurt, 2024-02-13



revision status:
02 / 13.02.2024


V. Kharlashkin
Certification Body for
Construction Products
(Name, sign)



ANNEX TO CERTIFICATE No. 0090 152 1038 from 2024-02-13

Welding production facility	Avermann Laser- und Kant-Zentrum GmbH Industriestr. 6, DE - 99334 Amt Wachsenburg
Scope of Application	Manufacture of welded assemblies and steel structures
Applied standards (see EN ISO 3834-5)	DIN EN 1090-1 ISO 9606-1 ISO 14731 ISO 9712 ISO 15609-1 ISO 15607, ISO 15614-1 ISO 17663 ISO 13916, ISO/TR 17671-2, ISO/TR 17844 ISO 10863, ISO 13588, ISO 17635, ISO 17636-1, ISO 17636-2 ISO 17637, ISO 17638, ISO 17639, ISO 17640, ISO 22825 ISO 17662
Dimensions of components	wall thickness to 24 mm
Welding supervisor	Martin Keperscha, Level C
Welding process(-s) acc.to EN ISO 4063	Base material group(-s) acc. to CEN ISO/TR 15608
135	1.1, 1.2 $R_{eH} \leq 355$ MPa
141	1.1, 1.2 $R_{eH} \leq 355$ MPa
	8.1

This certificate does not replace verifications required in legal areas.

The certificate holder must inform the certification body of any changes to the content of this certificate annex or the following certification conditions:

- changes in scope and/or design of manufactured products;
- changes in application or in the range of welding processes used;
- changes in the welded material qualities or noticeable increases in existing material thicknesses;
- changes in welding coordinators or their authority;
- changes in the organization and its management to control the welding activities;
- performance in terms of meeting delivery dates;
- performance related to the extent and nature of the non-conformance;
- changes in regulatory requirements.

